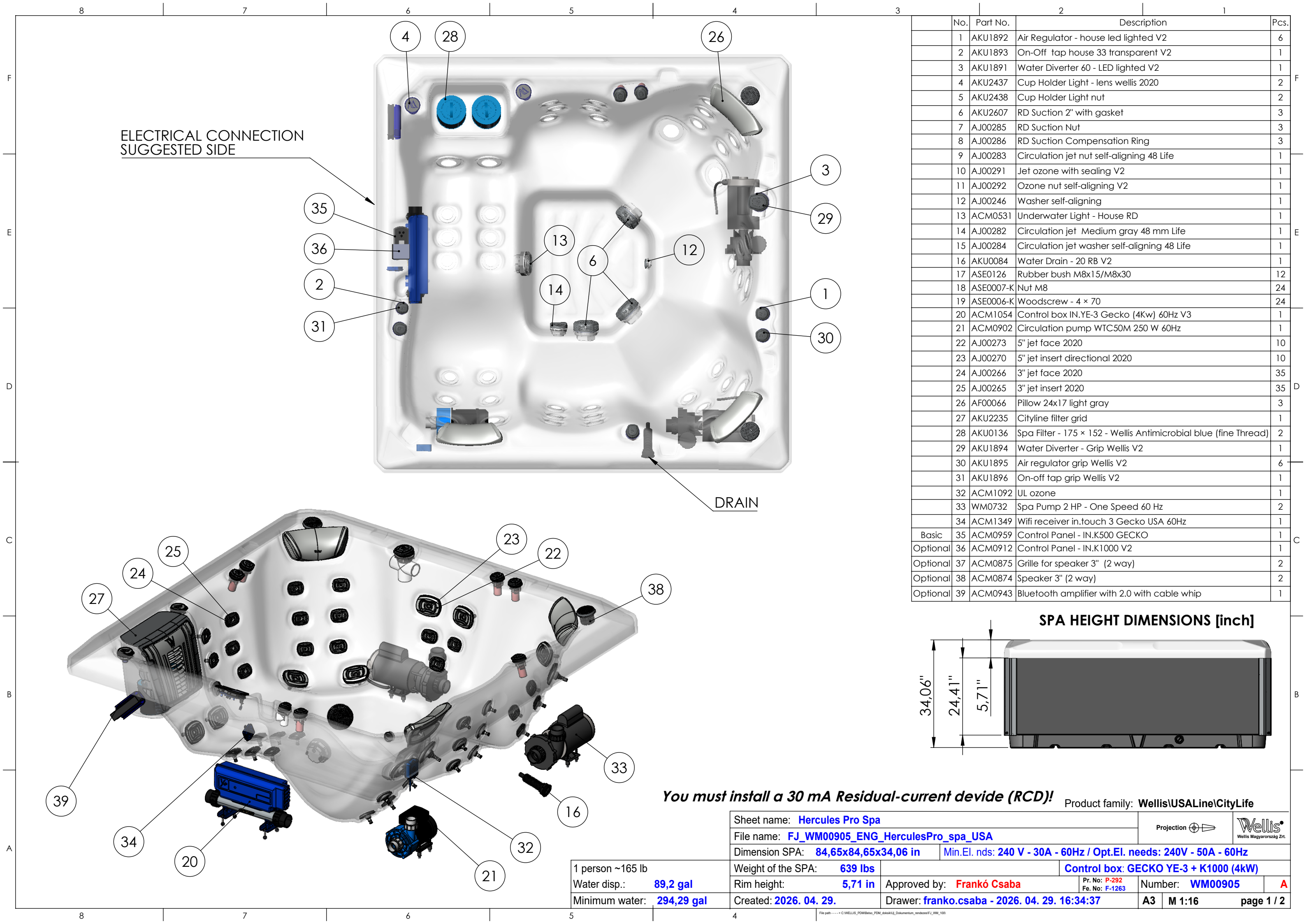


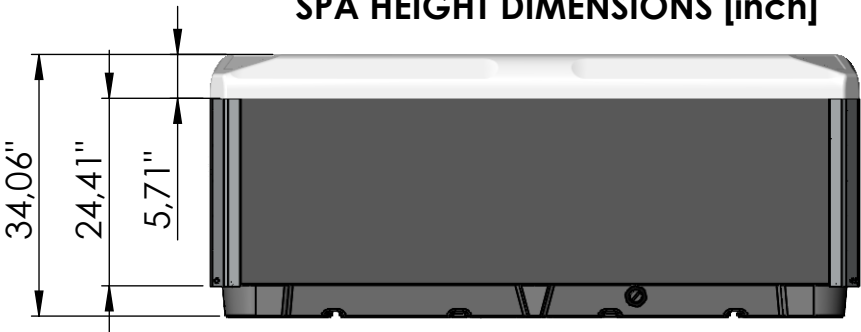


ELECTRICAL CONNECTION
SUGGESTED SIDE

DRAIN

	No.	Part No.	Description	Pcs.
	1	AKU1892	Air Regulator - house led lighted V2	6
	2	AKU1893	On-Off tap house 33 transparent V2	1
	3	AKU1891	Water Diverter 60 - LED lighted V2	1
	4	AKU2437	Cup Holder Light - lens wellis 2020	2
	5	AKU2438	Cup Holder Light nut	2
	6	AKU2607	RD Suction 2" with gasket	3
	7	AJ00285	RD Suction Nut	3
	8	AJ00286	RD Suction Compensation Ring	3
	9	AJ00283	Circulation jet nut self-aligning 48 Life	1
	10	AJ00291	Jet ozone with sealing V2	1
	11	AJ00292	Ozone nut self-aligning V2	1
	12	AJ00246	Washer self-aligning	1
	13	ACM0531	Underwater Light - House RD	1
	14	AJ00282	Circulation jet Medium gray 48 mm Life	1
	15	AJ00284	Circulation jet washer self-aligning 48 Life	1
	16	AKU0084	Water Drain - 20 RB V2	1
	17	ASE0126	Rubber bush M8x15/M8x30	12
	18	ASE0007-K	Nut M8	24
	19	ASE0006-K	Woodscrew - 4 × 70	24
	20	ACM1054	Control box IN.YE-3 Gecko (4Kw) 60Hz V3	1
	21	ACM0902	Circulation pump WTC50M 250 W 60Hz	1
	22	AJ00273	5" jet face 2020	10
	23	AJ00270	5" jet insert directional 2020	10
	24	AJ00266	3" jet face 2020	35
	25	AJ00265	3" jet insert 2020	35
	26	AF00066	Pillow 24x17 light gray	3
	27	AKU2235	Cityline filter grid	1
	28	AKU0136	Spa Filter - 175 × 152 - Wellis Antimicrobial blue (fine Thread)	2
	29	AKU1894	Water Diverter - Grip Wellis V2	1
	30	AKU1895	Air regulator grip Wellis V2	6
	31	AKU1896	On-off tap grip Wellis V2	1
	32	ACM1092	UL ozone	1
	33	WM0732	Spa Pump 2 HP - One Speed 60 Hz	2
	34	ACM1349	Wifi receiver in.touch 3 Gecko USA 60Hz	1
Basic	35	ACM0959	Control Panel - IN.K500 GECKO	1
Optional	36	ACM0912	Control Panel - IN.K1000 V2	1
Optional	37	ACM0875	Grille for speaker 3" (2 way)	2
Optional	38	ACM0874	Speaker 3" (2 way)	2
Optional	39	ACM0943	Bluetooth amplifier with 2.0 with cable whip	1

SPA HEIGHT DIMENSIONS [inch]



You must install a 30 mA Residual-current device (RCD)!

Product family: Wellis\USALine\CityLife

Sheet name: Hercules Pro Blue	Projection	
File name: FJ_WM00905_ENG_HerculesPro_spa_USA		
Dimension SPA: 84,65x84,65x34,06 in	Min.El. nds: 240 V - 30A - 60Hz / Opt.El. needs: 240V - 50A - 60Hz	
Weight of the SPA: 639 lbs	Control box: GECKO YE-3 + K1000 (4kW)	
Rim height: 5,71 in	Approved by: Frankó Csaba	Pr. No: P-292 Fe. No: F-1263
Minimum water: 294,29 gal	Created: 2026. 04. 29.	Number: WM00905
	Drawer: franko.csaba - 2026. 04. 29. 16:34:37	A3 M 1:16 page 1 / 2

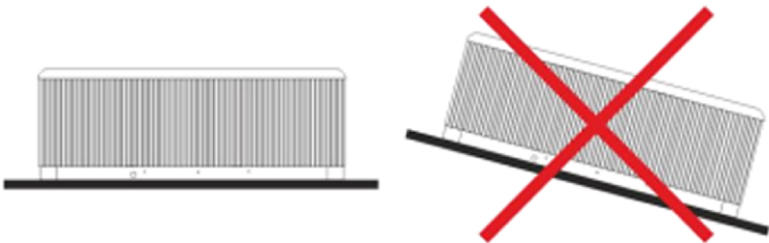
INSTALLATION INSTRUCTIONS

Installation, connection and electrical installation can be done only by professionals!

The given dimensions are for information only, they may differ from reality due to the manufacturing technology of pools.

ATTENTION!

Pools can be installed only when electric schock protection compliance of the installed residual-current device is stated by the installation personnel in written form.



1. General installation instructions

A solid, level base (maximum 0.5% slope) is essential for setting up the pool. Make sure the cover or base is properly supporting the pool. For this, you need to know the maximum load capacity of the cover. Consult a qualified architectural professional or structural engineer. To determine the weight, contents and parts of the pool, refer to the data table of the pool. This weight should not exceed the calculated static capacity per square meter, otherwise it may cause serious damage to the pool and the substrate. 23,6 inches of space is required around the pool provided for servicing, if this cannot be done, in the event of servicing, advance notice must be given and access to the pool must be ensured! It is advisable to create a water confluence on the outlet side of the pool. Its purpose is to drain rainwater and splashing water from around the pool, and also to allow the water to flow away in case the pool is lowered at the bottom outlet.

a. Indoors/Basement

In case of placing the pool inside a building take into consideration the following requirements: The base must have a proper drain channel to prevent water collecting around the pool. Incase a new place is buil for the pool, it is strongly recommended to install a floor drain to prevent damage due to water overflow or mechanical failure, etc. If no floor drain is installed, our Company takes no responsibility for occuring damages. Inside the room where the pool is installed, humidity can increase significantly. To prevent precipitating water and the occurance of fungus, proper ventillation of the room is highly recommended. It is also suggested to install a dehumidifier device in the room. Acryl absorbs heat from the sun rapidly, due to which the pool can suffer significant heat damage. In case the pool is installed between glass structures, please prevent the sunrays to reach the pool directly through the glass, otherwise temperatures can rise too high.

b. Outdoors/Closed terrace

If the pool is installed outdoors, it is recommended to build a horizontal, reinforced concrete base with min. 4 - 6 inch thickness. Do not expose the empty pool direct sunlight without proper protection (thermal cover on top). Please keep in mind that long term exposure to sunlight will damage the pool and its accessories.

c. Recessed installation

In case of recessed installation a 23,6 inch wide manhole must be built around the pool for proper access and servicing. Only the part of the pool that is under the acrylic rim can be recessed. In case these conditions are not met, installation of the pool may fail! It is appropriate to make the drain channel in the base on the drain side of the pool. Its purpose is to take away splash water around the pool, or drain the released water. It is also necessary to provide water drainage in the manhole. The manhole should also ventillate properly. It is recommended to install an exhaust fan or other ventillation device. If raising the pool from its recessed place is neccessary, the customer is responsible for all related expenses.

2. Electrical installation

You must install a circuit breaker dedicated only for the pool, no other devices allowed to connect. You must also install a 30mA residual-current device (RCD).

Check your product type: WM00905 Hercules Pro spa USA spa
Check the minimal electric needs of your product: 240V 30A 60Hz
Check the optimal electric needs of your product: 240V 50A 60HZ
Based on the information above, choose the appropriate cable size for your product.

Necessary cable for connection
6 AWG

For electric installation in case of cables not exceeding 393,7 inches in length, the appropriate cable cross section and length is given in the table on the right.

- For cable lengths exceeding 393,7 inches please consult a professional!
- In all cases, the electrical installation of the pool has to be done by an electrician.
- In case the optimal energy needs of the pool are met: the Spa pump and heating can work simultaneously.
- In case only the minimal energy needs of the pool are met: the Spa pump and heating can not work simultaneously.
- Installing the cables is recommended through the bottom cover (tray) by drilling a hole and using a cable gland. Recommended direction is shown on the drawing.
- Min. cable length for installation is 118,1 inches.
- The exact way of electrical installation is always unique, highly dependant on the location and environment of the pool.

Additional electrical installation (cable, circuit breaker and residual-current device) is the customer's responsibility. These parts are not included in the pool packaging, need to be purchased separately. Every pool has a dedicated installation drawing. Make sure that the pool is connected to a 30 mA residual-current device. Use copper wiring only.

If a fuse fails, replace it only with same type of fuse with same technical parameters. The device must be connected to the house's Equipotential Bonding Grid.

We inform you that the functioning of Spa pumps listed in the bill of materials on the first page may differ from reality. For example, if 'ACM0394 Spa Pump 3/0.6 HP - Two Speed' pump is listed as two speed, but in reality it only works with one speed, that might be because for the best massage experience a bigger influx of water is needed, thus the pump will work with its highest speed.

Product family: Wellis\USALine\CityLife											
Sheet name: INFO_ENG							Projection		Wellis Magyarország Zrt.		
File name: FJ_WM00905_ENG_HerculesPro_spa_USA											
Dimension SPA: 84,65x 84,65x 34,06 in				Min.El. nds: 240 V - 30A - 60Hz / Opt.El. needs: 240V - 50A - 60Hz							
1 person ~165 lb		Weight of the SPA: 639 lbs					Control box: GECKO YE-3 + K1000 (4kW)				
Water disp.: 89,2 gal		Rim height: 5,71 in		Approved by: Frankó Csaba			Pr. No:		Number: WM00905		A
Minimum water: 294,29 gal		Created: 2026. 04. 29.		Drawer: 2026. 04. 29. 16:34:37			Fe. No:		A3	M 1:15	page 2 / 2